



# Medium Pressure Hydraulic Hose

Bulletin 4480-F01/UK  
June 2004



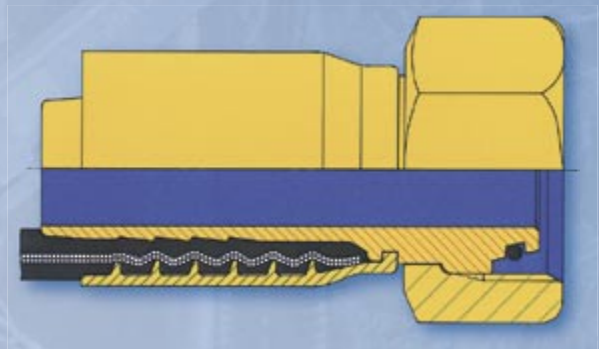
# *Elite* *No-Skive* Compact Hoses - the definitive range of medi

*Elite* *No-Skive* Compact hydraulic hoses exceeding EN specifications, for the more demanding OEM and MRO hydraulic markets/applications



*Classic* *No-Skive* hydraulic hoses according to SAE and EN specifications

Based on the proven Parker *No-Skive* technology



A streamline selection of wire braided hoses, with wide ranging technical properties that provide flexibility to cover all major applications. This hose range is complemented by a full selection of compatible fittings in steel and stainless steel.

- ▶ Complete No-Skive fitting technology across the full range of medium pressure hoses providing simpler, quicker and safer hose assembly
- ▶ Extended range of working temperature: low (down to -50 °C) and high (up to +150 °C)
- ▶ Selected hoses feature nitrile inner tubes suitable for mineral and bio-degradable oils
- ▶ Full range of fluid compatibility; oil, water phosphate ester etc.
- ▶ Using high quality cover compounds allows thin covers – less weight – long service life still assured
- ▶ High flexibility for easier installation and increased impulse life
- ▶ Small bend radii and light weight for applications where space and weight are determining factors
- ▶ High abrasion resistance hose covers superior to ISO 6945 requirements, extending service life
- ▶ High ozone resistant cover compounds – extending weathering/ageing resistance
- ▶ Parkrimp machines, portable or bench mounted for easy assembly operation – hose assemblies meet CE directives



# + **Classic** *No-Skive* Hoses

## High pressure hydraulic hoses

### Mobile Hydraulic Applications



Selecting the right product for the application requirements of today and tomorrow

#### Construction



High impulse resistance, high flexibility

**Products:**  
462, 492, 462ST, 492ST, 402

#### Transportation



Type approved, long service life

**Products:**  
441, 462, 492

#### Agriculture



Bio-oil resistant, competitive market environment,

**Products:**  
421SN, 301SN, 441, 462, 492

#### Forestry



Extreme mechanical wear and forces

**Products:**  
462, 462ST, 492, 492ST, 402

#### Materials Handling



Limited space environment, high flexibility

**Products:**  
692, 692 Twin, 462, 492

#### Hot Water Cleaning



Resistance to solvents, mechanical wear, weathering

**Products:**  
463, 493

### Industrial Hydraulic Applications

#### Automotive / Machine Tool



Cutting fluid compatibility, competitive market environment

**Products:**  
421SN, 301SN, 462, 492

#### Aerospace



Phosphate ester compatibility

**Products:**  
424, 304

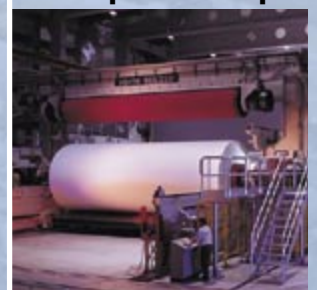
#### Injection Moulding



High impulse life, high safety requirements

**Products:**  
462, 492

#### Pulp and Paper



Aggressive environment, resistance to solvents

**Products:**  
462, 492, 426, 436



# *Elite* *No-Skive* Compact Hoses

## 402 - *Elite*



1 layer hose (10,0 MPa),  
small OD and bend radii, highly flexible,  
ideal for mobile equipment pilot lines



## 492 - *Elite*



1 & 2 layers – exceeds EN 857 1SC and 2SC,  
ideal for highly demanding hydraulic applications  
in both the mobile and industrial markets



## 462 - *Elite*



## 461LT - *Elite*



2 layers – exceeds EN 857 2SC,  
low temperature hose -50 °C;  
ideal for mobile and forestry equipment in cold climates



## 492ST - *Elite*



1 & 2 layers – exceeds EN 857 1SC and 2SC with  
highly abrasion resistant hybrid polymeric (ST) cover,  
extreme abrasion and mechanical resistance  
typically required in forestry and construction  
equipment applications



## 462ST - *Elite*



## 692 - *Elite*



## 692Twin - *Elite*



Single- and twin-line constant pressure hose 21,0 MPa  
with tight bend radii;  
ideal for limited space environments or aerial lift,  
telescopic handlers, fork lift trucks, hose reels etc.



# Classic *No-Skive* Hoses

421SN - *No-Skive*



1 & 2 layers – exceeds EN 853 1SN and 2SN for common use in standard hydraulic applications

301SN - *No-Skive*



441 - *No-Skive*



1 layer high-pac construction – characteristics according to SAE 100 R16, for hydraulic applications up to +125 °C, transportation, agriculture, power steering etc.

451 TC - *No-Skive*



21,0 MPa constant pressure SAE100 R17 hose, with extra abrasion resistant **TOUGH** Cover (MSHA approved)

426 - *No-Skive*



1 & 2 layers – exceeds SAE 100R1AT & R16 for hydraulic fluids up to +150 °C, typically for use in paper, plastic and chemical industries

436 - *No-Skive*



493 - *No-Skive*



1 & 2 layers – high pressure water cleaning hose, maximum constant working temperature 120 °C for car-washes and garages

463 - *No-Skive*



424 - *No-Skive*



1 & 2 layers – EPDM inner tube and cover, equivalent to SAE100 R1AT & R2AT – phosphate ester resistant ideal for aircraft maintenance, test benches, steel mills and foundries

304 - *No-Skive*

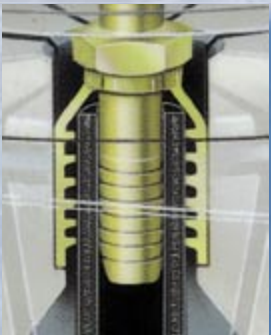
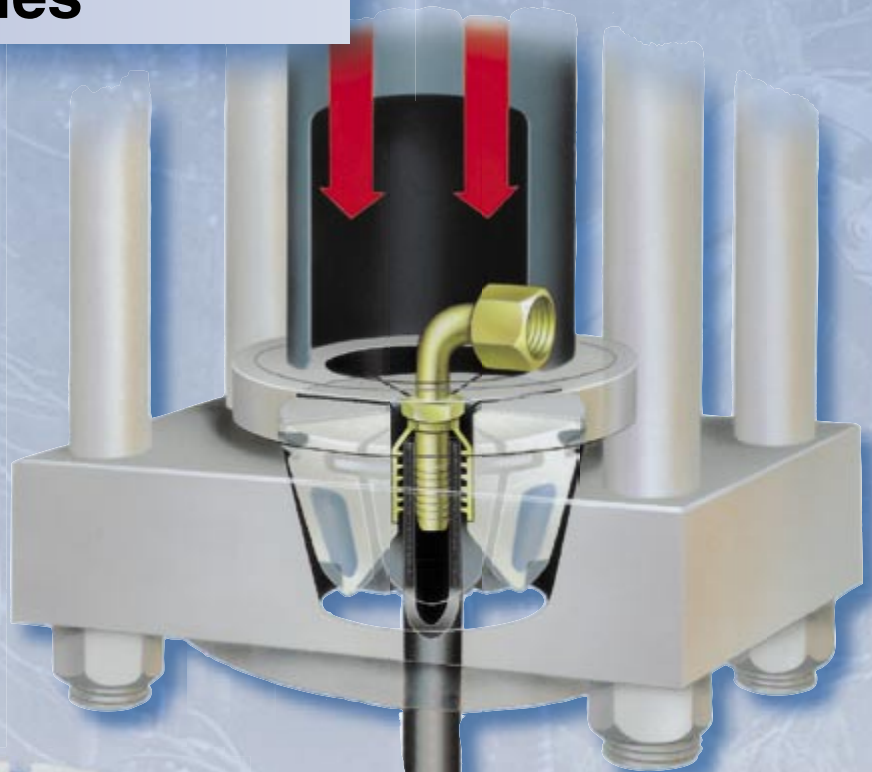




# Parkrimp® *No-Skive*

## The system for fast and leak free assemblies

- No skiving tool needed
- No need to remove the cover
- Crimps one piece fittings only
- Parkalign positions the fittings in the die perfectly every time
- Quick and easy: no gauges to set on the machine
- Portable machines for field repair
- Meets EN safety regulations



### Parkalign®

Parker's exclusive Parkalign® positions the fitting in the dies perfectly every time.



### Parker's color-coded die sets

No loose parts to mismatch or misplace – die set segments linked together. Die sets provide 360° evenly applied crimping forces for an ideal crimp result.

### The perfect match

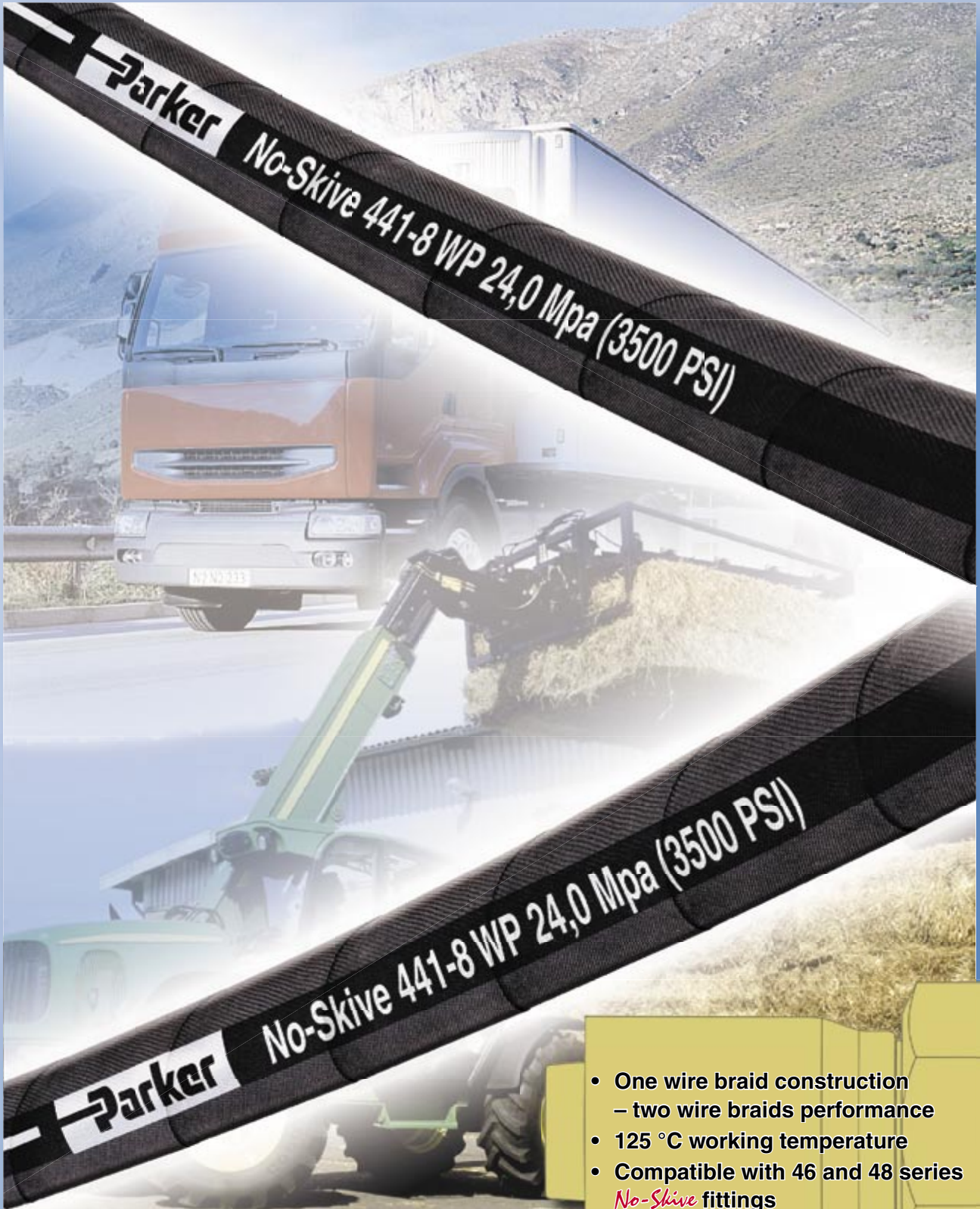
The complete system from one source. *No-Skive* hose, *No-Skive* fitting and crimping machine with world-wide guarantee and availability.







## 441 *No-Skive* Hi-Pac Compact Hose



- One wire braid construction – two wire braids performance
- 125 °C working temperature
- Compatible with 46 and 48 series *No-Skive* fittings

# 441 – *No-Skive* Hi-Pac Compact Hose

## SAE 100 R2 working pressures

## SAE 100 R16 bending radii

Parker's upgraded 441 hose provides 2 wire braided performance with only 1 high quality wire braid and is now approved for a working temperature of 125 °C.

The Hi-Pac construction of the hose braid allows the technical characteristics of an SAE 100 R16 hose to be met, but offers higher flexibility and therefore improved ease of installation in machines or equipment.

The 441 hose is ideal for many industrial and mobile applications, with typical usage seen on agricultural machines or in power steering circuits.

### Features:

- 1 wire braid construction – 2 wire braids performance
- 125° C working temperature\*
- Compatible with both 46 and 48 series *No-Skive* fittings
- *No-Skive* design eliminates the need to remove the cover before crimping

# 441 – *No-Skive* 1-Layer Compact Hose

## for small bend radii

## SAE 100 R16, exceeds SAE 100 R2

### Hose construction:

Synthetic Rubber tube; one braid of high tensile steel wire reinforcement; oil, weather and abrasion resistant black synthetic rubber cover.

**Temperature range:** ..... -40 °C to 125 °C  
 Exceptions: Air\* ..... max. +70 °C  
 Water\* ..... max. +85 °C

### Applications:

High pressure service with petroleum based hydraulic fluids, water\*-glycol and water\*-oil emulsion hydraulic fluids, grease, lubricants, crude and fuel oils, air\* and water\*. Pin prick cover for air or gas applications above 17 bar (250 psi).

**Crimped fittings:** 46 and 48 series

### Parkrimp series fittings and crimpers

Parker's 441 hose is compatible with both 46 and 48 series fittings and the Parkrimp family of crimpers. From the assembly speed of the PHastkrimp to the portable ease of the KarryKrimpers, there is a Parkrimp machine that meets your needs. A broad range of fittings, with over 60 end configurations, combined with Parker hose and crimpers allows simple and safe assembly – whenever and wherever needed.



Part Number XXXX-XX-XX	Hose I.D.				Hose O.D.	Pressure rating				min. bend radius mm	Weight kg/m
						max. dynamic working pressure		min. burst pressure			
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi		
441-4	6	1/4	-4	6,3	13,4	34,5	5000	138,0	20000	50	0,27
441-5	8	5/16	-5	7,9	15,0	29,3	4250	117,0	17000	55	0,32
441-6	10	3/8	-6	9,5	17,4	27,5	4000	110,0	16000	65	0,42
441-8	12	1/2	-8	12,7	20,7	24,0	3500	96,0	14000	90	0,50
441-10	16	5/8	-10	15,9	23,8	19,0	2750	76,0	11000	100	0,65
441-12	20	3/4	-12	19,0	27,8	15,5	2250	62,0	9000	120	0,80
441-16	25	1	-16	25,4	35,8	13,8	2000	55,0	8000	150	1,22

The combination of high temperature and high pressure could reduce the hose life.  
 Reels (RL) available upon request. e. g. 441-xx-RL



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## **493 & 463** *No-Skive* **Hoses for High Pressure Water Cleaning**



- Approved and tested functionality at 120 °C constant water temperature
- High quality cover compound – longer service life
- Compatible, safe and tested hose fittings

# 493/463 – *No-Skive* Hoses

Parker's 493 and 463, 1 and 2 wire high pressure water cleaning hoses offer safe, high pressure, hot water cleaning up to 120 °C constant water temperature.

The combination of high quality rubber compounds used for the hose covers – offering excellent abrasion and ozone resistance, together with the approved and tested Parker fittings, maximises the working life of the hoses and reduces running costs.

## Features:

- Approved and tested functionality at 120 °C constant water temperature
- High quality cover compound – longer service life
- Compatible, **safe** and tested hose fittings

## 493/463 – *No-Skive* 1 & 2-Layer Hoses

### Hose construction:

Inner tube of synthetic rubber, one or two braids of high-tensile steel wire reinforcement and an oil and weather resistant black or blue (BLU) synthetic cover.

### Temperature range:

Water ..... max. +120 °C

### Applications:







Designed for use with water only, for constant water temperatures up to 120 °C. The hose is not recommended for steam service.

**Crimped fittings:** 493 ➔ 48 series  
463 ➔ 46 series

## Parkrimp series fittings and crimpers

Parker's 493/463 hoses are compatible with Parkrimp series fittings and the Parkrimp family of crimpers. From the assembly speed of the PHastkrimp to the portable ease of the KarryKrimpers, there is a Parkrimp machine that meets your needs. A broad range of fittings, with over 60 end configurations, combined with Parker hose and crimpers allows simple and safe assembly – whenever and wherever needed.



XXXX-XX-XX Part Number	 Hose I.D.				 Hose O.D.	Pressure rating				 min. bend radius mm	 Weight kg/m
						 max. dynamic working pressure		 min. burst pressure			
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi		
493-4-RL	6	1/4	-4	6,3	13,4	20,0	2898	60,0	8695	60	0,18
493-4-BLU-RL	6	1/4	-4	6,3	13,4	20,0	2898	60,0	8695	60	0,18
493-5-RL	8	5/16	-5	7,9	15,0	20,0	2898	60,0	8695	75	0,21
493-5-BLU-RL	8	5/16	-5	7,9	15,0	20,0	2898	60,0	8695	75	0,21
493-6-RL	10	3/8	-6	9,5	17,4	20,0	2898	60,0	8695	90	0,25
493-6-BLU-RL	10	3/8	-6	9,5	17,4	20,0	2898	60,0	8695	90	0,25
493-8-RL	12	1/2	-8	12,7	20,6	17,5	2536	52,5	7608	110	0,33
493-8-BLU-RL	12	1/2	-8	12,7	20,6	17,5	2536	52,5	7608	110	0,33
463-5-RL	8	5/16	-5	7,9	15,0	40,0	5800	120,0	17400	75	0,31
463-5-BLU-RL	8	5/16	-5	7,9	15,0	40,0	5800	120,0	17400	75	0,31
463-6-RL	10	3/8	-6	9,5	17,4	40,0	5800	120,0	17400	90	0,38
463-6-BLU-RL	10	3/8	-6	9,5	17,4	40,0	5800	120,0	17400	90	0,38
463-8-RL	12	1/2	-8	12,7	20,6	35,0	5075	105,0	15225	110	0,48
463-8-BLU-RL	12	1/2	-8	12,7	20,6	35,0	5075	105,0	15225	110	0,48

RL = only available on reels



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# 424 & 304 *No-Skive* Hoses for Phosphate Ester Fluids



- High quality EPDM inner tube and green rubber cover
- *No-Skive* design eliminates the need to remove the cover before crimping
- Pressure rating conform to SAE 100 R1 AT /SAE 100 R2 AT

# 424 and 304 – *No-Skive* Hoses for Phosphate Ester Fluids

If getting aircraft into the air is your job, leaking hydraulic hose assemblies on your test equipment should be the last of your worries.

That's why Parker's line of phosphate-ester fluid compatible EPDM rubber hoses should be your first choice. Parker's 1 and 2 wire braided medium pressure hoses feature inner tubes and outer covers that resist aggressive phosphate-ester fluids typical to the aircraft industry but also found in other industries such as foundries and steel mills.

The hose constructions of the 424 and 304 hoses are according to the SAE 100 R1 AT /SAE 100 R2 AT respectively, and form a part of a larger range of EPDM hoses covering the lower and higher pressures (see catalogue 4400)

## Features:

- High quality EPDM inner tube and green EPDM cover
- *No-Skive* design eliminates the need to remove the cover before crimping
- Pressure ratings conform to SAE 100 R1 AT / SAE 100 R2 AT

## Parkrimp series fittings and crimpers

Parker's 424 and 304 hoses are compatible with 43 series fittings and the Parkrimp family of crimpers. From the assembly speed of the PHastkrimp to the portable ease of the KarryKrimpers, there is a Parkrimp machine that meets your needs.

A broad range of fittings, with over 60 end configurations, combined with Parker hose and crimpers allows simple and safe assembly – whenever and wherever needed.



## 424 / 304 – *No-Skive* 1 & 2-Layer EPDM Hoses

### Hose construction:

EPDM synthetic rubber tube; one or two braids of high tensile steel wire reinforcement; phosphate ester and weather resistant green synthetic rubber cover.

**Temperature range:** .....-40 °C to +80 °C  
 Exceptions: Air ..... max. +70 °C  
 Water ..... max. +85 °C

### Applications:

High pressure service hose for use with phosphate ester base hydraulic fluids. Do not allow tube to contact any petroleum based fluids. Use soap as lubricant.

**Crimped fittings:** 43 series

Part Number XXXX-XX-XX	Hose I.D.				Hose O.D. mm	Pressure rating				min. bend radius mm	Weight kg/m
	DN	Inch	Size	mm		max. dynamic working pressure MPa	psi	min. burst pressure MPa	psi		
424-16	25	1	-16	25,4	36,0	6,9	1000	28,0	4000	300	0,94
424-20	32	1-1/4	-20	31,8	45,0	4,3	625	17,0	2500	420	1,19
424-24	40	1-1/2	-24	38,1	51,0	3,5	500	14,0	2000	500	1,49
424-32	50	2	-32	50,8	64,6	2,4	375	10,0	1500	630	2,23
304-4	6	1/4	-4	6,3	15,0	34,5	5000	138,0	20000	100	0,39
304-6	10	3/8	-6	9,5	19,0	27,5	4000	110,0	16000	130	0,55
304-8	12	1/2	-8	12,7	22,0	24,0	3500	96,0	14000	180	0,67
304-12	20	3/4	-12	19,1	30,0	15,5	2250	62,0	9000	240	1,00
304-16	25	1	-16	25,4	38,0	13,8	2000	55,0	8000	300	1,49
304-20	32	1-1/4	-20	31,8	48,0	11,2	1625	45,0	6500	420	1,73
304-24	40	1-1/2	-24	38,1	55,0	8,6	1250	35,0	5000	500	2,14
304-32	50	2	-32	50,8	68,0	7,8	1125	31,0	4500	630	2,96

The combination of high temperature and high pressure could reduce the hose life.



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# 492 & 462 *Elite* *No-Skive* Compact Hoses



- High performance
  - Elite compact hoses
- Nitrile inner tube
  - Bio oil compatible
- Pressures exceeding EN 857 specifications

# 492/462 – *Elite* Compact Hoses

Parker's new *Elite* 1 and 2 wire braided compact hoses, exceeding EN857-1SC and EN857-2SC respectively, have been upgraded to meet the ever increasing demands of modern applications. The hoses are the ideal choice where lower weight, high pressures and tight bending radii are the driving factors influencing product selection.

In addition to the already high performance of the hoses, they are now also constructed with nitrile rubber inner tubes for improved fluid compatibility and resistance to bio-oils and improved ozone and abrasion resistance covers; resulting in even longer service lives and lowering overall equipment costs.

### Features:

- Exceeding specified working pressures of EN857-1SC/2SC respectively
- High quality cover compound – longer service life
- Tight bending radii – compact hoses allowing compact machine designs
- Nitrile inner tubes – bio-oil resistant

## 492/462 – *Elite* 1/ 2-Wire Compact Hoses

### Hose construction:

Nitrile rubber tube; one or two braids of high tensile steel wire reinforcement; oil, weather and a high abrasion resistant black synthetic rubber cover.

**Temperature range:** .....-40 °C to +100 °C  
 Exceptions: Air\* ..... max. +70 °C  
 Water\* ..... max. +85 °C

### Applications:

High pressure service with petroleum based hydraulic fluids, water\*-glycol and water\*-oil emulsion hydraulic fluids, grease, lubricants, crude and fuel oils, air\* and water\*. Pin prick cover for air or gas applications above 17 bar (250 psi).

**Crimped fittings:** 46 series

### Parkrimp series fittings and crimpers

Parker's 492/462 hoses are compatible with 46 series fittings and the Parkrimp family of crimpers. From the assembly speed of the PHastkrimp to the portable ease of the KarryKrimpers, there is a Parkrimp machine that meets your needs.

A broad range of fittings, with over 60 end configurations, combined with Parker hose and crimpers allows simple and safe assembly – whenever and wherever needed.



XXXX-XX-XX Part Number	Hose I.D.				Hose O.D. mm	Pressure rating				min. bend radius mm	Weight kg/m
	DN	Inch	Size	mm		max. dynamic working pressure		min. burst pressure			
						MPa	psi	MPa	psi		
492-4	6	1/4	-4	6,3	11,5	28,0	4060	112,0	16240	75	0,18
492-5	8	5/16	-5	7,9	13,6	25,0	3625	100,0	14500	85	0,21
492-6	10	3/8	-6	9,5	15,5	22,5	3260	90,0	13050	90	0,25
492-8	12	1/2	-8	12,7	18,9	19,0	2755	76,0	11020	130	0,33
492-10	16	5/8	-10	15,9	22,2	15,0	2175	60,0	8700	150	0,41
492-12	20	3/4	-12	19,0	26,0	15,0	2175	60,0	8700	180	0,56
492-16	25	1	-16	25,4	33,3	11,0	1595	44,0	6380	230	0,75
492-20	32	1.1/4	-20	31,8	40,0	7,5	1085	30,0	4350	335	0,93
462-4	6	1/4	-4	6,3	13,4	42,5	6160	170,0	24640	75	0,30
462-5	8	5/16	-5	7,9	15,0	40,0	5800	160,0	23200	85	0,35
462-6	10	3/8	-6	9,5	17,2	35,0	5075	140,0	20300	90	0,42
462-8	12	1/2	-8	12,7	20,4	31,0	4495	124,0	17980	130	0,52
462-10	16	5/8	-10	15,9	23,9	28,0	4060	112,0	16240	160	0,66
462-12	20	3/4	-12	19,0	27,7	28,0	4060	112,0	16240	195	0,86
462-16	25	1	-16	25,4	35,4	21,0	3045	84,0	12180	250	1,17
462-20	32	1.1/4	-20	31,8	43,0	17,2	2495	68,8	9980	335	1,50



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## 402 Elite

*No-Skive* Compact Hose  
for Pilot Lines



- 10,0 MPa rubber Pilot line hose
- Nitrile inner tube
  - Bio oil compatible
- Highly flexible
  - eases installation

# 402 – *Elite* Compact Pilot Line Hose

Parker's 402 *Elite* Pilot Line hose is a highly flexible 10,0 MPa constant pressure hose, ideally suited to the compact build requirements of modern equipment.

The combination of a high abrasion and ozone resistant outer cover, with its small outside diameter and the upgraded fluid compatibility of the hose, through its nitrile inner tube, results in a pilot line hose that meets the demands of a wide ranging customer base.

The 402 hose is ideal for many industrial and mobile applications, with typical usage seen in mobile construction equipment.

### Features:

- Nitrile inner tube – bio-oil resistant
- Tight bending radii – allowing compact machine designs
- High quality cover compound – longer service life
- Compatible with 2 piece *No-Skive* fittings
- *No-Skive* design eliminates the need to remove the cover before crimping

### Parker fittings and crimpers

Parker's 402 pilot line hose is compatible with Parker 2 piece fittings (47 series nipple plus 49 series shell). The No-Skive design of the fittings eliminates the need to remove the hose cover before crimping and provides a user-friendly, cleaner and quicker assembly procedure. Parker offers a full range of fittings containing all popular end configurations, together with a compatible crimp machine and assembly instructions, which combined assures safe working practices and with long service life hose assemblies.



## 402 – *Elite* Compact Pilot Line Hose

### Hose construction:

Nitrile rubber tube; one braid of high tensile steel wire reinforcement; oil, weather and abrasion resistant black synthetic rubber cover.

**Temperature range:** ..... -40 °C to +100 °C  
 Exceptions: Air\* ..... max. +70 °C  
 Water\* ..... max. +85 °C

### Applications:

High pressure service with petroleum based hydraulic fluids, water-glycol and water-oil emulsion hydraulic fluids, grease, lubricants, crude and fuel oils, air\* and water. Pin prick cover for air or gas applications above 17 bar (250 psi).

**Crimped fittings:** 2-piece 47/49 nipple/shell

Part Number	Hose I.D.				Hose O.D. mm	Pressure rating				min. bend radius mm	Weight kg/m
	DN	Inch	Size	mm		max. dynamic working pressure		min. burst pressure			
						MPa	psi	MPa	psi		
402-4	6	1/4	-4	6,3	11,6	10,0	1450	40,0	5800	50	0,15
402-5	8	5/16	-5	7,9	13,2	10,0	1450	40,0	5800	60	0,18
402-6	10	3/8	-6	9,5	14,8	10,0	1450	40,0	5800	65	0,21
402-8	12	1/2	-8	12,7	18,6	10,0	1450	40,0	5800	75	0,29



**Parker Hannifin GmbH**  
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[www.parker.com/euro\\_hpdc](http://www.parker.com/euro_hpdc)







## 461LT *Elite*

*No-Skive* Low Temperature  
Compact Hose



- Improved ozone resistant cover
- High abrasion resistant cover
- Suitable for working environments with  $-50^{\circ}\text{C}$  working temperature
- Compatible with 46 series *No-Skive* fittings

# Parker 461LT *Elite* Low Temperature Compact Hose

Parker's 461LT *Elite* low temperature EN857-2SC hose is the ideal candidate to stand out in the cold.

With technical performance that exceeds the EN857-2SC combined with a working temperature of down to -50° C, the 461LT offers high performance and flexibility, in the harshest of conditions.

## Features:

- Improved Ozone resistant cover
- High abrasion resistant cover
- Suitable for working environments down to -50 °C
- Compatible with 46 series *No-Skive* fittings
- *No-Skive* design eliminates the need to remove the cover before crimping

## 461LT – *Elite* Low Temperature Compact Hose

### Hose construction:

Synthetic rubber tube; two braids of high tensile steel wire reinforcement separated by a synthetic rubber layer; oil, ozone, weather and highly abrasion resistant synthetic black rubber cover.

**Temperature range:**.....-50 °C to +100 °C  
 Exceptions: Air\*..... max. +70 °C  
 Water\* ..... max. +85 °C

### Applications:

High pressure service with petroleum based hydraulic fluids, water\*-glycol and water\*-oil emulsion hydraulic fluids, grease, lubricants, crude and fuel oils, air\* and water\*. Pin prick cover for air or gas applications above 17 bar (250 psi).

**Crimped fittings:** 46 series

## Parkrimp series fittings and crimpers

Parker's 461LT hose is compatible with 46 series fittings and the Parkrimp family of crimpers. From the assembly speed of the PHastkrimp to the portable ease of the KarryKrimpers, there is a Parkrimp machine that meets your needs.

A broad range of fittings, with over 60 end configurations, combined with Parker hose and crimpers allows simple and safe assembly – whenever and wherever needed.



XXXX-XX-XX Part Number	Hose I.D.				Hose O.D. mm	Pressure rating				min. bend radius mm	Weight kg/m
	DN	Inch	Size	mm		max. dynamic working pressure		min. burst pressure			
						MPa	psi	MPa	psi		
461LT-4	6	1/4	-4	6,3	13	42,5	6160	170,0	24640	75	0,30
461LT-5	8	5/16	-5	7,9	15	40,0	5800	160,0	23200	85	0,35
461LT-6	10	3/8	-6	9,5	17	35,0	5075	140,0	20300	90	0,42
461LT-8	12	1/2	-8	12,7	21	31,0	4495	124,0	17980	130	0,52
461LT-10	16	5/8	-10	15,9	24	28,0	4060	112,0	16240	160	0,66
461LT-12	20	3/4	-12	19,1	28	28,0	4060	112,0	16240	195	0,86
461LT-16	25	1	-16	25,4	35	21,0	3045	84,0	12180	250	1,17



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## 426 & 436 *No-Skive* Hoses for High Temperature Applications



- SAE 100 R1 AT / SAE 100 R16  
– High Temperature specialty hoses
- Blue, PKR®, MSHA-accepted outer cover
- Ideal for a wide range of high temperature applications
- *No-Skive* design eliminates the need to remove the cover before attaching a fitting and crimping.

# 426/436 – *No-Skive* SAE 100 R1 AT / SAE 100 R16 High Temperature Hoses

Parker 426, 1 wire hose is perfect for both internal and external high-temperature applications. Used in foundry, injection molding, fleet oil cooler lines and ideal for thermal transfer fluids. Parker's NEW 426 hose with a PKR inner tube and PKR Hypalon® outer cover, is ideal for both internal and external high-temperature applications.

To complete the range of wire braided hoses for high temperature, Parker also has the 436 hose with 2 wire braids. The 436 hose meets the SAE 100 R16 pressure and bending radius specification, but is approved to work with petroleum based fluids oils up to 150 °C.

Both the 426 and the 436 hoses offer versatility, long service life and dependability for a wide range of applications and are approved with Parkrimp series fittings.

## Features:

- SAE 100 R1 AT / SAE 100 R16 – high temperature specialty hoses
- Blue, PKR®, MSHA-accepted outer cover
- Ideal for a wide range of high temperature applications
- *No-Skive* design eliminates the need to remove the cover before attaching a fitting and crimping.

## 426/436 – *No-Skive* High Temperature Compact Hoses

### Hose construction:

Synthetic Rubber tube; one or two braids of high tensile steel wire reinforcement separated by a synthetic rubber layer; oil, weather and abrasion resistant synthetic rubber blue cover.

**Temperature range:** .....-46 °C to +150 °C  
 Exceptions: Air\* ..... max. +70 °C  
 Water\* ..... max. +85 °C

### Applications:

High pressure service with petroleum based hydraulic fluids, water\*-glycol and water\*-oil emulsion hydraulic fluids, grease, lubricants, crude and fuel oils, air\* and water\*. Pin prick cover for air or gas applications above 17 bar (250 psi).

**Crimped fittings:** 426 ➔ 43 series  
 436 ➔ 43 & 48 series

## Parkrimp series fittings and crimpers

Parker's 426/436 hoses are compatible with 43/48 series fittings and the Parkrimp family of crimpers. From the assembly speed of the PHastkrimp to the portable ease of the KarryKrimpers, there is a Parkrimp machine that meets your needs.

A broad range of fittings, with over 60 end configurations, combined with Parker hose and crimpers allows simple and safe assembly – whenever and wherever needed.



Part Number XXXX-XX-XX	Hose I.D.				Hose O.D. mm	Pressure rating				min. bend radius mm	Weight kg/m
	DN	Inch	Size	mm		max. dynamic working pressure MPa	psi	min. burst pressure MPa	psi		
426-4	6	1/4	-4	6,3	13,4	19,2	2750	77,0	11000	100	0,24
426-6	10	3/8	-6	9,5	17,4	15,7	2250	63,0	9000	125	0,34
426-8	12	1/2	-8	12,7	20,7	14,0	2000	56,0	8000	180	0,43
426-10	16	5/8	-10	15,9	23,9	10,5	1500	42,0	6000	200	0,49
426-12	20	3/4	-12	19,1	27,8	8,7	1250	35,0	5000	240	0,65
426-16	25	1	-16	25,4	35,8	7,0	1000	28,0	4000	300	0,98
436-6-BLU-RL	10	3/8	-6	9,5	17,0	27,5	4000	110,0	16000	65	0,42
436-8-BLU-RL	12	1/2	-8	12,7	20,0	24,0	3500	96,0	14000	90	0,51
436-10-BLU-RL	16	5/8	-10	15,9	24,0	19,0	2750	76,0	11000	100	0,66
436-12-BLU-RL	20	3/4	-12	19,1	28,0	15,5	2250	62,0	9000	120	0,80
436-16-BLU-RL	25	1	-16	25,4	36,0	13,8	2000	55,0	8000	150	1,22

The combination of high temperature and high pressure could reduce the hose life.  
 RL = only available on reels



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# 421SN & 301SN

*No-Skive* Hoses



- Nitrile inner tube
  - greater fluid compatibility
  - bio oil resistance
- Compatible *No-Skive* Parkrimp fittings
  - safe and reliable

# 421SN/301SN – *No-Skive* Hoses

Keeping pace with ever increasing market requirements the 421SN and 301SN have been upgraded with nitrile inner tubes for greater fluid compatibility as with as improved ozone and abrasion resistant covers.

Although the 1SN and 2SN are often the typically specified hoses for standard hydraulic applications, the 421SN and 301SN offer more than just standard performance. The combination of the hoses technical features with the compatible Parkrimp 48 series fittings offers a safe and reliable assembly that increases service life and cuts costs.

## Features:

- Nitrile inner tube for greater fluid compatibility and bio oil resistance
- Exceed EN853 1SN/2SN specifications
- *No-Skive* design eliminates the need to remove the cover before attaching a fitting and crimping.
- Compatible *No-Skive* 48 series Parkrimp fittings – safe and reliable

**421SN – *No-Skive* Hose** SAE 100 R1 AT / DIN 20 022-1SN / EN 853-1SN

**301SN – *No-Skive* Hose** ISO S 1436 / II / SAE 100 R2 AT / DIN 20 022 -2SN / EN 853-2SN

## Hose construction:

Nitrile rubber tube; one / two braids of high tensile steel wire reinforcement; oil, weather and abrasion resistant black synthetic rubber cover.

**Temperature range:** .....-40 °C to +100 °C  
 Exceptions: Air\* ..... max. +70 °C  
 Water\* ..... max. +85 °C

## Applications:

High pressure service with petroleum based hydraulic fluids, water\*-glycol and water\*-oil emulsion hydraulic fluids, grease, lubricants, crude and fuel oils, air\* and water\*. Pin prick cover for air or gas applications above 17 bar (250 psi).

**Crimped fittings:** 48 series

## Parkrimp series fittings and crimpers

Parker's 421SN and 301SN hoses are compatible with 48 series fittings and the Parkrimp family of crimpers. From the assembly speed of the PHastkrimp to the portable ease of the KarryKrimpers, there is a Parkrimp machine that meets your needs.

A broad range of fittings, with over 60 end configurations, combined with Parker hose and crimpers allows simple and safe assembly – whenever and wherever needed.



Part Number	Hose I.D.				Hose O.D. mm	Pressure rating				min. bend radius mm	Weight kg/m
	DN	Inch	Size	mm		max. dynamic working pressure		min. burst pressure			
						MPa	psi	MPa	psi		
421SN-4	6	1/4	-4	6,3	13,4	22,5	3250	90,0	13000	100	0,24
421SN-5	8	5/16	-5	7,9	15,0	21,5	3125	86,0	12500	115	0,27
421SN-6	10	3/8	-6	9,5	17,4	18,0	2600	72,0	10400	130	0,34
421SN-8	12	1/2	-8	12,7	20,7	16,0	2325	64,0	9300	180	0,43
421SN-10	16	5/8	-10	15,9	23,9	13,0	1875	52,0	7500	200	0,49
421SN-12	20	3/4	-12	19,0	27,8	10,5	1525	42,0	6100	240	0,63
421SN-16	25	1	-16	25,4	35,8	8,8	1275	35,0	5100	300	0,94
421SN-20	32	1.1/4	-20	31,8	44,8	6,3	900	25,0	3600	420	1,19
421SN-24	40	1.1/2	-24	38,1	51,1	5,0	725	20,0	2 900	500	1,49
421SN-32	50	2	-32	50,8	64,7	4,0	575	16,0	2 300	630	2,23
301SN-4	6	1/4	-4	6,3	15,0	40,0	5800	160,0	23200	100	0,39
301SN-5	8	5/16	-5	7,9	16,6	35,0	5075	140,0	20300	115	0,42
301SN-6	10	3/8	-6	9,5	19,0	33,0	4775	132,0	19100	130	0,55
301SN-8	12	1/2	-8	12,7	22,2	27,5	4000	110,0	16000	180	0,67
301SN-10	16	5/8	-10	15,9	25,4	25,0	3600	100,0	14500	200	0,77
301SN-12	20	3/4	-12	19,0	29,3	21,5	3100	86,0	12400	240	1,00
301SN-16	25	1	-16	25,4	38,1	16,5	2400	66,0	9600	300	1,49
301SN-20	32	1-1/4	-20	31,8	47,5	12,5	1800	50,0	7200	420	1,73
301SN-24	40	1-1/2	-24	38,1	55,0	9,0	1300	36,0	5200	500	2,14
301SN-32	50	2	-32	50,8	67,0	8,0	1150	32,0	4600	630	2,96

The combination of high temperature and high pressure could reduce the hose life.



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## 692 & 692Twin *Elite* *No-Skive* Compact Hoses



- Single and twin line compact hoses
- Nitrile inner tube  
– greater fluid compatibility
- Extremely small bending radii  
and high flexibility
- 21,0 MPa constant pressure

# 692 / 692Twin – *Elite* Compact Hoses

High flexibility and small bending radii of hoses are becoming more and more crucial for hydraulic circuit designers as market requirements mean smaller and more compact machines.

Parker's 21,0 MPa 692 rubber compact hoses with nitrile inner tubes for greater fluid compatibility, together with improved ozone and abrasion resistant covers offer the flexibility required to meet these needs.

An exclusive feature of the 692 range is the 692Twin line hose, where two hoses are extruded and vulcanised as one. The 692Twin hose is the ideal product for applications such as fork lift masts, telescopic arms or stabilisers, hose reels and other applications where it is beneficial to have pressure and return line attached together. The 692 hoses are approved with compatible Parkrimp 46 series fittings and assure a long term, leak free and reliable hose assembly.

## Features:

- Single and twin line compact hoses
- Nitrile inner tube – greater fluid compatibility and bio oil resistance
- 21,0 MPa constant working pressure
- Extremely small bending radii – under half of SAE 100 R2
- Highly flexible
- Abrasion and ozone resistant covers

# 692/692Twin – *Elite* Constant pressure Compact Hoses

## Hose construction:

Nitrile rubber tube; 1 or 2 braids of high tensile steel wire reinforcement; oil, weather and abrasion resistant black synthetic rubber cover

**Temperature range:** ..... -40 °C to +80 °C  
 Exceptions: Air ..... max. +70 °C

## Applications:

High pressure service with petroleum based hydraulic fluids, water-glycol and water-oil emulsion hydraulic fluids, grease, lubricants, crude and fuel oils, air and water. Pin prick cover for air or gas applications above 17 bar (250 psi).

**Crimped fittings:** 46 series

## Parkrimp series fittings and crimpers

Parker's 692/692Twin hoses are compatible with 46 series fittings and the Parkrimp family of crimpers. From the assembly speed of the PHastkrimp to the portable ease of the KarryKrimpers, there is a Parkrimp machine that meets your needs. A broad range of fittings, with over 60 end configurations, combined with Parker hose and crimpers allows simple and safe assembly – whenever and wherever needed.



Part Number XXXX-XX-XX	Hose I.D.				Hose O.D. mm	Hose O.D. Twin mm	Pressure rating				min. bend radius mm	Weight kg/m
	DN	Inch	Size	mm			max. dynamic working pressure		min. burst pressure			
							MPa	psi	MPa	psi		
692-4	6	1/4	-4	6,3	11,5		21,0	3045	84,0	12180	40	0,18
692-5	8	5/16	-5	7,9	13,6		21,0	3045	84,0	12180	40	0,21
692-6	10	3/8	-6	9,5	15,5		21,0	3045	84,0	12180	40	0,25
692-8	12	1/2	-8	12,7	20,4		21,0	3045	84,0	12180	50	0,52
692-10	16	5/8	-10	15,9	23,9		21,0	3045	84,0	12180	60	0,66
692-4-4	6	1/4	-4	6,3		25,8	21,0	3045	84,0	12180	40	0,34
692-5-5	8	5/16	-5	7,9		27,4	21,0	3045	84,0	12180	40	0,40
692-6-6	10	3/8	-6	9,5		31,2	21,0	3045	84,0	12180	40	0,48
692-8-8	12	1/2	-8	12,7		41,5	21,0	3045	84,0	12180	50	1,02
692-10-10	16	5/8	-10	15,9		48,7	21,0	3045	84,0	12180	60	1,30



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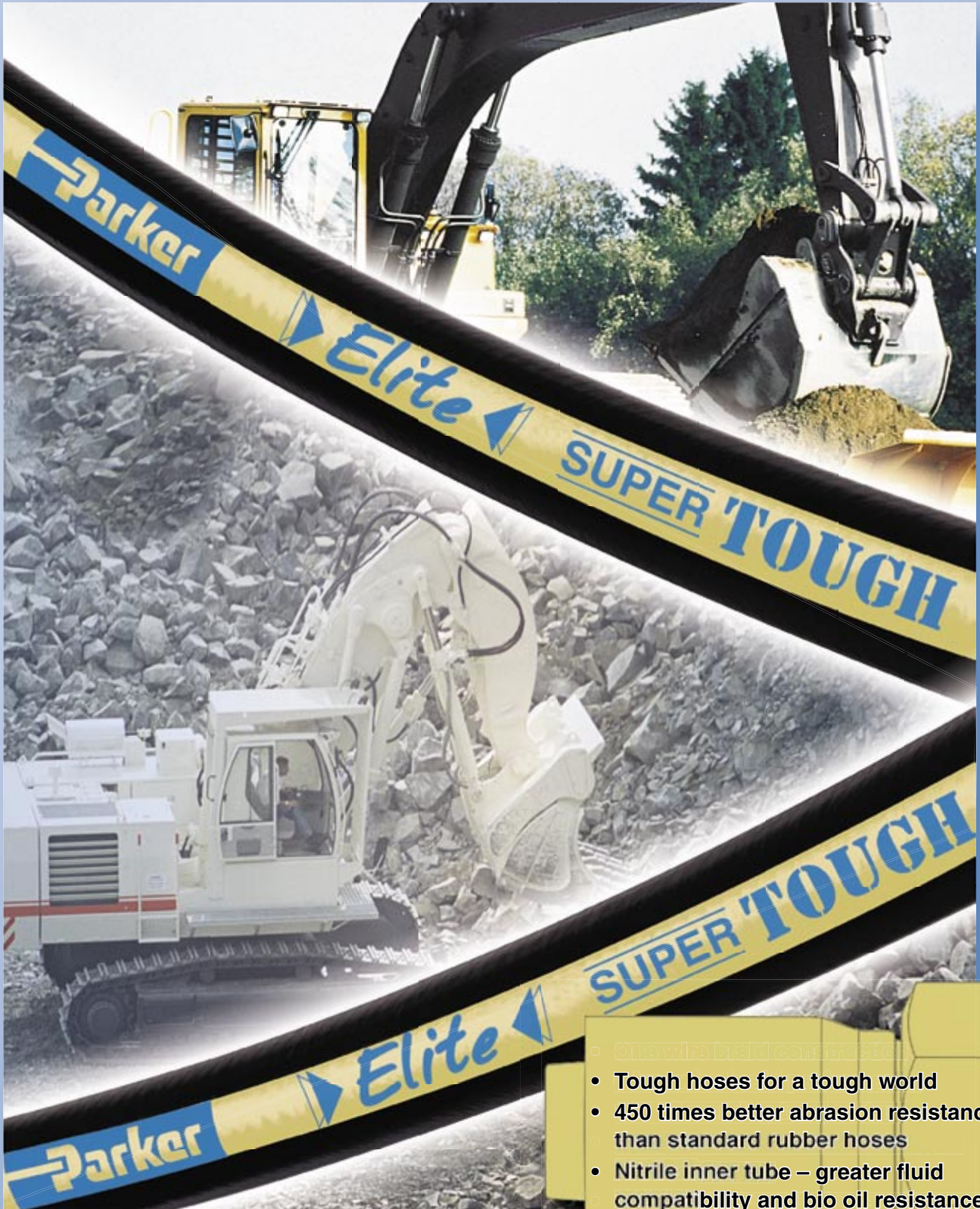
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# 492ST & 462ST *Elite*

*No-Skive* Super Tough  
Compact Hoses



- [Growlathaird.com](#)
- Tough hoses for a tough world
- 450 times better abrasion resistance than standard rubber hoses
- Nitrile inner tube – greater fluid compatibility and bio oil resistance

# 492ST/462ST – *Elite* Compact Hoses

**Tough Hoses for a Tough World!**

Parker's 492ST and 462ST **SUPER TOUGH** hoses combine the high performance of the Parker compact hoses with an extremely high abrasion resistance Polymeric cover, that increases the hoses service life when the hoses are exposed to extreme mechanical wear.

The **SUPER TOUGH** cover offers up to 450 times the abrasion resistance specified in the ISO 6945 for standard rubber hoses and provides the perfect alternative to expensive and cumbersome protective sleeving.

With the added benefit of the nitrile innertube, it makes the 492ST and 462ST ideal products for a huge range of industrial and mobile applications.

Most typical usage is seen on rugged applications such as with mobile construction equipment.

## Features:

- Nitrile inner tube
  - greater fluid compatibility and bio oil resistance
- 450 times better abrasion resistance than required in the ISO 6945 for standard rubber hoses
- Exceed EN857 1SC/2SC requirements
- ST covers offer an alternate to expensive and cumbersome protective sleeving

## 492ST/462ST – *Elite* **SUPER TOUGH** Compact Hoses

### Hose construction:

Nitrile rubber tube; one or two braids of high tensile steel wire reinforcement; oil, weather and a high abrasion resistant Super Tough (ST) polymeric cover.

**Temperature range:** .....-40 °C to +100 °C  
 Exceptions: Air ..... max. +70 °C  
 Water\* ..... max. +85 °C

### Applications:

High pressure service with petroleum based hydraulic fluids, water\*-glycol and water\*-oil emulsion hydraulic fluids, grease, lubricants, crude and fuel oils and water\*.

**Crimped fittings:** 46 series

## Parkrimp series fittings and crimpers

Parker's 492ST/462ST hoses are compatible with 46 series fittings and the Parkrimp family of crimpers. From the assembly speed of the PHastkrimp to the KarryKrimpers, there is a Parkrimp machine that meets your needs.

A broad range of fittings, with over 60 end configurations, combined with Parker hose and crimpers allows simple and safe assembly – whenever and wherever needed.



Part Number	Hose I.D.				Hose O.D. mm	Pressure rating				min. bend radius mm	Weight kg/m
	DN	Inch	Size	mm		max. dynamic working pressure MPa	psi	min. burst pressure MPa	psi		
492ST-4	6	1/4	-4	6,3	12,0	28,0	4000	112,0	16240	75	0,18
492ST-5	8	5/16	-5	7,9	13,6	25,0	3625	100,0	14500	85	0,21
492ST-6	10	3/8	-6	9,5	15,5	22,5	3260	90,0	13050	90	0,25
492ST-8	12	1/2	-8	12,7	18,9	19,0	2755	76,0	11020	130	0,33
492ST-10	16	5/8	-10	15,9	22,3	15,0	2175	60,0	8700	150	0,41
492ST-12	20	3/4	-12	19,1	26,0	15,0	2175	60,0	8700	180	0,56
492ST-16	25	1	-16	25,4	33,6	11,0	1595	44,0	6380	230	0,75
462ST-4	6	1/4	-4	6,3	13,4	42,5	6500	170,0	24600	75	0,30
462ST-5	8	5/16	-5	7,9	15,0	40,0	5800	160,0	23200	85	0,35
462ST-6	10	3/8	-6	9,5	17,2	35,0	5000	140,0	20000	90	0,42
462ST-8	12	1/2	-8	12,7	20,4	31,0	4450	124,0	17800	125	0,52
462ST-10	16	5/8	-10	15,9	23,9	28,0	4000	112,0	16000	160	0,66
462ST-12	20	3/4	-12	19,1	27,7	28,0	4000	112,0	16000	195	0,86
462ST-16	25	1	-16	25,4	35,4	21,0	3000	84,0	12000	250	1,17

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Product Information 4480-P11/UK  
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# 451TC *No-Skive* Tough Cover Compact Hose



- **TOUGH COVER** offering exceptional protection from hose-to-hose or hose-to-object abrasion.
- 21.0 MPa constant working pressure
- Tight bending radii – one-half SAE 100 R1 minimum bend radius
- Exceeds SAE 100 R17 specification

# 451TC – *No-Skive* **TOUGH COVER** Hose

Parker's 451TC combines small bending radii and high flexibility with a highly abrasion resistant **TOUGH COVER**, that makes the hose ideal for a wide range of industrial and mobile hydraulic applications where resisting mechanical wear is the crucial factor that leads to an increased service life of the hoses.

## Features:

- **TOUGH COVER** offering exceptional protection from hose-to-hose or hose-to-object abrasion.
- 21.0 MPa constant working pressure across all sizes
- Tight bending radii
  - one-half SAE 100 R1 minimum bend radius
- Exceeds SAE 100 R17 specification

## Parkrimp series fittings and crimpers

Parker's 451TC hose is compatible with 48 series fittings and the Parkrimp family of crimpers. From the assembly speed of the PHastkrimp to the KarryKrimpers, there is a Parkrimp machine that meets your needs.

A broad range of fittings, with over 60 end configurations, combined with Parker hose and crimpers allows simple and safe assembly – whenever and wherever needed.



# 451TC – *No-Skive* **TOUGH COVER** Compact Hose

## Hose construction:

Synthetic rubber tube; one braid of high tensile steel wire reinforcement; oil, weather and highly abrasion resistant MSHA accepted synthetic rubber cover.

**Temperature range:** .....-40 °C to +100 °C  
 Exceptions: Air\* ..... max. +70 °C  
 Water\* ..... max. +85 °C

## Applications:

High pressure service with petroleum based hydraulic fluids, water\*-glycol and water\*-oil emulsion hydraulic fluids, grease, lubricants, crude and fuel oils, air and water. Pin prick cover for air or gas applications above 17 bar (250psi)

**Crimped fittings:** 48 series

XXXX-XX-XX Part Number	Hose I.D.				Hose O.D. mm	Pressure rating				min. bend radius mm	Weight kg/m
	DN	Inch	Size	mm		max. dynamic working pressure		min. burst pressure			
						MPa	psi	MPa	psi		
451TC-4-RL	6	1/4	-4	6,3	13,4	21,0	3000	84,0	12000	50	0,24
451TC-6-RL	10	3/8	-6	9,5	17,2	21,0	3000	84,0	12000	65	0,34
451TC-8-RL	12	1/2	-8	12,7	20,4	21,0	3000	84,0	12000	90	0,52
451TC-10-RL	16	5/8	-10	15,9	23,8	21,0	3000	84,0	12000	100	0,66
451TC-12-RL	20	3/4	-12	19,1	27,8	21,0	3000	84,0	12000	120	0,86
451TC-16-RL	25	1	-16	25,4	35,4	21,0	3000	84,0	12000	150	1,17

The combination of high temperature and high pressure could reduce the hose life.  
 RL = only available on reels



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