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High Pressure Compressed Air and Gas Filters

J-Series High Efficiency Filters / CNG and Alternative Fuel Filters



Bulletin 1300-220/USA Rev A



ENGINEERING YOUR SUCCESS.

Finite J-Series High Pressure Filters Why do high pressure systems need filtration?

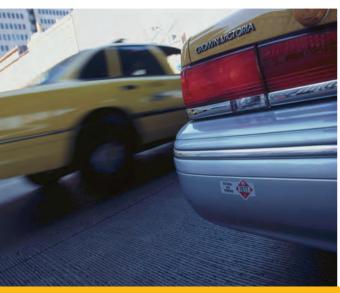
High pressure compressors are used in a variety of applications. Many owners, operators and designers of high pressure compressed air or gas systems rely on Parker's Finite Filter Operation for high efficiency filters. End users of high pressure compressed air, such as scuba divers and fire rescue workers, depend on high quality breathable air.

Throughout the stages of compression many contaminants can enter into the system. Excessive amounts of liquid aerosols, primarily lube oil carryover and solid particulate contamination are common in high pressure systems. In addition, higher temperature levels are possible and may cause liquid oils to varnish. This contamination can lead to poor component performance and wear that may lead to unscheduled maintenance. Even submicronic contaminants in compressed air or gas systems can foul multistage compressors, increasing maintenance costs and impacting product quality.

Parker's Finite Filter Operation offers a variety of high pressure compressed air and gas filters. With our wide range of elements, we have a solution for every stage of compression, as well as at the point of use. Whether you are storing high pressure air or gas or using a continuous flow, count on Parker to protect your equipment from contamination. Parker Finite is the solution to ending high pressure contamination fouling.



Parker's Finite Filter Operation's J-Series Filters are designed to filter contaminants such as rust, pipe scale, compressor lube oil, and water from compressed gases. These filters are often used in high pressure compressed natural gas (CNG) systems, not only as inter-stage filters in the multi-stage compression of the gas, but also in the storage and delivery of the gas for CNG powered vehicles.



Parker's varied media choices remove up to 99.995% of both solid and liquid aerosols, and contaminants as small as 0.01 microns in size. An activated carbon media is also available which removes oil vapor. This stage of filtration is often used as the final filter before the storage of high pressure breathing air used by scuba divers, firefighters, and others who utilize portable breathing devices.

The filter housings and the replaceable elements used in this product line have an extremely robust construction, specially designed for use in system pressures up to 5,000 psig. Five housing sizes and two thread styles (NPT or SAE) are available with connections ranging from 1/4" to 2"; temperatures up to 350°F, and flows up to 26,000 SCFM at 5,000 PSIG.

J-Series High Pressure Filters

- CNG, alternative fuel and breathing air filters
- Pressures to 5000 PSIG
- Spheroidal Graphite Cast Iron
- Coalescing, particulate and adsorption filter elements available

Filter Element Features

Parker Finite offers six filter media grades ensuring that we have the correct media choice for nearly any application requirement.

Available are coalescing grades with 95% to 99.995% efficiency and pleated or UNI-CAST coalescing media designs. Additionally, a bulk liquid separator, a particulate removal and oil vapor removal choices are standard offerings.

Each element uses a retention clip design that ensures the element is seated and sealed properly. This built-in, fail-safe feature will virtually eliminate any possibility of contaminant by-pass and is unique amongst high pressure filters.

Each element is composed of internal and external plated carbon steel retainers which provide the element with a 75+ PSID burst rating. Each element also features a bore seal interface with the housing, an anti-vibration shoulder, and an integrated standoff which minimizes the likelihood of any movement of the element, even during severe system pulsations.

Element standoff lengths were designed for each housing size to allow an optimal volume of liquid contaminant to be collected in the filter's quiet zone, further minimizing any chance of contaminant carryover.

Filter Housing Features

- Robust, spheroidal graphite-cast iron offers higher mechanical strength, improved ductility, and increased shock resistance, assuring the user that this filter is built for the task at hand.
- Head to bowl bore seal ensures greater seal integrity.
- Threaded mounting holes on top of filter head allow each size to be easily panel mounted when line mounting is not an option.
- Engraved flow direction arrow in filter's head notifies the user of proper flow direction. One direction flow for all media choices reduces the possibility of a housing being installed improperly.
- The spheroidal graphite cast iron head and steel bowl are nickel plated for corrosion resistance. The completed assembly is finished with a UV stable epoxy powder paint that will allow the filter to stand-up to harsh outdoor conditions.
- An imprinted aluminum part number tag ensures that each unit's identifying information will be visible in the years ahead.
- SAE-6 steel drain plug with positive o-ring seal installed. This port also allows the easy installation of Finite's JDK5000H or JDK5000V high pressure drain kits which allow the safe removal of liquid contamination at system pressures.
- Bowls are designed to be easily tightened or loosened with a standard socket wrench.
- Bowls feature a slotted positional locator which enables the element to be positively retained, therefore having a low bowl removal clearance.



Element Types and Media Grade Options

Coalescers:

Removes: Oil, water, liquids

Coalescing elements are specially designed for the removal of liquid contaminants from gaseous flows. These media types flow from the inside of the element to the outside. Coalesced liquid collects in the bowl where it is drained, while clean air or gas exits the housing through the outlet port. Particulate contaminants are captured and held in the media.

Water Separator: Removes: **Bulk liquids**

In this element, the gas or liquid flows from the inside of the element to the outside

Adsorber:

Removes: Oil vapor (odor)

Adsorption elements are used to remove vapors (hydrocarbon) that are not removed by the coalescing filter. Hydrocarbon vapors collect in the element, while clean air exits the housing through the outlet port. In this element, the air or gas flows from the inside of the element to the outside



Type A

Our Type A media is wrapped activated carbon. This element has a galvanized carbon steel inner retainer and a stainless steel perforated metal outer retaining layer. (2)

* Consult factory for other media types.

Particulate:

Removes: Solid contaminants

Particulate filters in the J-Series flow from the inside of the element to the outside. Particles collect in the element, while the clean air exits through the outlet port.



Type 3P This 3 micron absolute rated pleated element is made of cellulose. (1)(2)

(1)(2) Notes

Type C

The Finite UNI-CAST

coalescing elements

cate glass microfiber

and includes a poly-

ester drain layer.

are made of epoxy

saturated borosili-

1 Each element is retained internally and externally with galvanized carbon steel perforated metal. Not shown in some photos above.

Type WS

The Finite water

is composed of

separator element

wrapped stainless

steel mesh. (1)(2)

2 Top and bottom end caps are made of glass filled nylon to ensure durability.

Type 7CP

This pleated co-

alescer is made of

fluorocarbon satu-

rated borosilicate

alass microfiber

and includes a

polyester drain

layer. (1)(2)

Media Grades and Specifications:

Finite media grades determine the filtration efficiency. Capture efficiencies are available up to 99.995%. Micron ratings range from 0.01 to 3 micron. The columns on the right note both the wet and dry pressure drops.

Grade Designation	Media Type	Removes	Coalescing Efficiency	Max Oil Carryover ppm¹	Micron Rating (um)	Pressure Drop Media Dry (PSID)	Additional Pressure Drop Media Wet ² (PSID)
4C	Coalescing	Liquid from Gas	99.995%	0.003	0.01	1.25	3-4
7CP	Coalescing	Liquid from Gas	99.5%	0.09	0.5	0.25	0.5-0.7
10C	Coalescing	Liquid from Gas	95%	0.85	1.0	0.5	0.5
WS	Bulk Separator	Bulk Liquid from Gas	99 +% ³	N.A.	100	<0.25	<0.25
3P	Particulate	Solids from Gas	N.A.	N.A.	3.0	0.25	N.A.
А	Adsorber	Vapor from Gas	99 +% ⁴	N.A.	3.0	1.0	N.A.

¹Tested per ISO 12500-1 at 40 ppm inlet. ²Add dry + wet columns for total pressure drop. ³Bulk liquid removal efficiency..

⁴Oil vapor removal efficiency is given for A media.

Applications:

High Pressure (HP) Filter Applications									
Test Air for HP Hydraulics	10C / 7CP								
Inter-stage HP Compressor	WS / 10C								
CNG Compressor Outlet	10C →	4C							
CNG Storage Cascades	10C →	4C							
CNG Dispensers	10C →	4C							
Breathing Air / SCUBA	10C →	4C	\rightarrow	А					
High Pressure "Ultra Pure Air"	10C →	4C	→	4C	\rightarrow	А			
Bulk Liquid contamination	ws →	7CP	→	4C					
Bulk solid Contamination	3P →	7CP	→	4C					
HP Air / Gas Dryer Protection	10C / 7CP →	4C	\rightarrow	Dryer	\rightarrow	7CP/3P			
Food Applications / Odor Removal	10C / 7CP →	4C	\rightarrow	А					

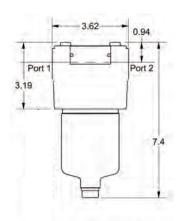


Flow Rates:

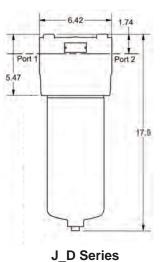
Choose Filter Size to find the corresponding flow rates

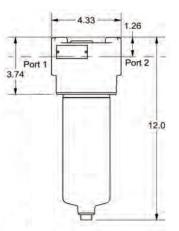
		J-Series Flow Rates (SCFM)										
Model	Port	Filter Type	100 PSIG	1000 PSIG	1500 PSIG	2000 PSIG	2500 PSIG	3000 PSIG	3500 PSIG	4000 PSIG	4500 PSIG	5000 PSIG
J_1A	1/4"	4C, A 7CP, 10C, 3P, WS	15 30	135 265	200 395	265 525	330 660	395 790	460 920	525 1050	590 1180	655 1310
J_2A	1/2"	4C, A 7CP, 10C, 3P, WS	25 50	220 440	330 660	440 880	550 1095	655 1315	765 1530	875 1750	985 1970	1095 2185
J_2B	1/2"	4C, A 7CP, 10C, 3P, WS	35 80	310 710	460 1055	615 1405	765 1755	920 2105	1070 2450	1225 2800	1380 3150	1530 3500
J_3B	3/4"	4C, A 7CP, 10C, 3P, WS	60 130	530 1150	790 1715	1055 2285	1315 2850	1575 3415	1840 3985	2100 4550	2360 5115	2525 5685
J_4C	1"	4C, A 7CP, 10C, 3P, WS	90 200	795 1770	1190 2640	1580 3515	1975 4385	2365 5255	2760 6130	3150 7000	3540 7870	3935 8745
J_6D	1-1/2"	4C, A 7CP, 10C, 3P, WS	180 400	1590 3540	2375 5280	3160 7025	3945 8770	4730 10515	5515 12255	6300 14000	7085 15745	7870 17490
J_8E	2"	4C, A 7CP, 10C, 3P, WS	275 600	2435 5310	3630 7925	4830 10540	6030 13155	7230 15770	8425 18385	9625 21000	10825 23615	12025 26230

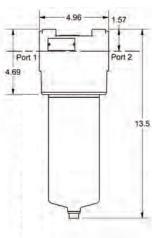
Note: These rates are based on compressed air flow. For CNG, these flows can be multiplied by a factor of 1.2.



J_A Series

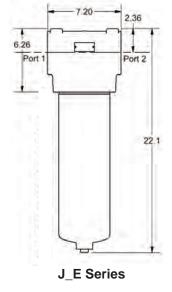






J_C Series





Specifications:

Model	J_1A	J_2A	J_2B	J_3B	J_4C	J_6D	J_8E
Port Size (N=NPT)	1/4" NPT	1/2"NPT	1/2"NPT	3/4" NPT	1"NPT	1-1/2"NPT	2" NPT
Port Size (S=SAE)	SAE-4	SAE-8	SAE-8	SAE-12	SAE-16	SAE-24	SAE-32
Max. Pressure	5000 PSIG						
Max. Temperature ¹	350°F						
Head	SG Iron*						
Bowl	Steel						
Seals:	Fluorocarbon						
Backing Ring	Nitrile						
Sump Volume	50 mL	50 mL	180 mL	180 mL	230 mL	500 mL	500 mL
Weight	9.0 lbs.	9.0 lbs.	13.0 lbs.	13.0 lbs.	21.0 lbs.	45.0 lbs.	67.0 lbs.
Port to Port	3.62"	3.62"	4.33"	4.33"	4.96″	6.42"	7.2"
Height	7.4"	7.4″	12.0″	12.0″	13.5″	17.5″	22.1″
Clearance	2.0"	2.0"	2.25″	2.25"	2.25"	3.0"	3.0"
Drain Port	SAE-6						
Socket / Bowl Removal	1-1/16" HEX	1-1/2 HEX	1-1/2 HEX				
Head / Bowl Torque	15-20 ft-lbs.	15-20 ft-lbs.	25-30 ft-lbs.	25-30 ft-lbs.	25-30 ft-lbs.	60-70 ft-lbs.	60-70 ft-lbs.

*Note: SG Iron is an abbreviation for Spheroidal Graphite Cast Iron

High Pressure Drains and Gauge:

JDK5000H	Horizontal Drain Kit 5000 psig
JDK5000V	Vertical Drain Kit 5000 psig
BDPI-25	Differential Pressure Gauge and Bracket

Note: Replacement Element supplied with o-ring and lube tube.

How To Order Part Numbers for Complete Assemblies:

Use the steps below to build your own part number. For any permutation not mentioned below, please consult factory at 1-800-521-4357.

					-		
Series Name	Thread	Port Size	=	Housing Size		Media Grade	Accessories
J	N - NPT S - SAE	1 (1/4") 2 (1/2") 2 (1/2") 3 (3/4") 4 (1") 6 (1-1/2") 8 (2")		A A B B C D E		4C 10C 7CP WS 3P A	N = None Available

Examples:

JN2A-4CN, JS6D-WSN, JN3B-3PN

Replacement Element Part Numbers: Note: Replacement element supplied with replacement head/bowl seals and

Note: Replacement element supplied with replacement head/bowl seals and tube of lubricant.

Media Grade/Type	Series Name	Housing Size	Kit
4C	J	А	К
10C		В	
7CP		С	
WS		D	
3P		E	
А			

Examples:

4CJAK, WSJDK, 3PJBK



J-Series filters are used in a number of applications, ranging from breathing air for scuba divers, to highpressure hydraulic circuit testing, to a variety of uses in the alternative fuel industry.









Worldwide Filtration Manufacturing Locations

North America

Compressed Air Treatment Filtration & Separation/Balston Haverbill MA

978 858 0505 www.parker.com/balston

Finite Airtek Filtration Airtek/domnick hunter/Zander Lancaster, NY 716 686 6400 www.parker.com/faf

Finite Airtek Filtration/Finite Oxford, MI 248 628 6400 www.parker.com/finitefilter

Engine Filtration & Water Purification Racor

Modesto, CA 209 521 7860 www.parker.com/racor

Holly Springs, MS 662 252 2656 www.parker.com/racor

Beaufort, SC 843 846 3200 www.parker.com/racor

Racor – Village Marine Tec. Gardena, CA 310 516 9911 desalination.parker.com

Parker Sea Recovery Carson, CA 310 637 3400 www.searecovery.com

Hydraulic Filtration

Hydraulic Filter Metamora, OH 419 644 4311 www.parker.com/hydraulicfilter

Laval, QC Canada 450 629 9594 www.parkerfarr.com

Process Filtration

domnick hunter Process Filtration Oxnard, CA 805 604 3400 www.parker.com/processfiltration

Madison, WI 608 824 0500 www.scilog.com

Phoenixville, PA 610 933 1600 www.parker.com/processfiltration

Aerospace Filtration

Velcon Filtration Colorado Springs, CO 719 531 5855 www.velcon.com

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